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# Flow-batch digital image colorimetric system to zinc oxide determination in ointments

Sistema Colorimétrico por Imagens Digitais em Fluxo-Batelada para Determinação de Óxido de Zinco em Pomadas

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This work proposes a rapid, sensitive and accurate flow-batch digital image colorimetric (FB-DIC) system to zinc oxid determination in ointments. The method was based on the reaction between Zn(II) ions and zincon at pH = 9.0. The Zn(II)-zincon complex was formed and detected in the mixing chamber. It was designed with two opposite glass windows: one for the webcam and other for the ultra-bright LED. Absorbance was calculated by the norm of the vector in the RGB space. The method had a linear range between 1.0-8.2 mg L<sup>-1</sup> with R2 = 0.9998 (n=8) and limit of detection estimated as 5.7 µg L<sup>-1</sup>. The relative standard deviation (RSD) and sample throughput were estimated at 0.08 % and 109 samples h<sup>-1</sup>, respectively. Ointment commercial samples were analyzed by FB-DIC and the refference method. The results shown no statistically significant difference between them, when was applied the paired t-test at the 95 % confidence level. According to green analytical chemistry (GAC) principles the FB-DIC system can be considered eco-driendly due to its low samples and reagents consumption as its low waste generation. **Keywords:** Flow-batch analyser; digital image colorimetry; zinc oxide; ointments; zincon.

# 1. Introduction

Zinc oxide (ZnO) have been used in pharmaceutical, toiletry and cosmetic industry as ointments, baby's and skin cream, toothpaste, deodorants, sunscreens, eye lotions, insulins, mouthwashes and mineral preparations with vitamins, because of its biocidal properties (as other zinc compounds).<sup>1</sup> The importance of zinc to skin health is demonstrated in the prominent manifestation of dietary or genetically induced zinc deficiencies as dermatologic abnormalities. Low serum zinc levels generally accompany bullous pemphigoid and decubitus ulcers.<sup>2</sup> It has shown that improvement in wound healing throught zinc exposure is not limited to oral supplementation: topically applied zinc compounds are also effective. For example, topically applied ZnO improves leg ulcers and has beneficial effects in occlusive dressings.<sup>3,4</sup> Topical ZnO also increases the reepithelialization rate in a pig model.<sup>5</sup> Sparingly soluble ZnO was found to be more effective than soluble zinc compounds. Other studies have shown that topically absorbed ZnO from wounds promotes the early wound-healing phase in zinc-deficient and zinc-sufficient rats,<sup>6</sup> and topical zinc oxide promotes wounds cleansing.<sup>7</sup>

American, Brazilian and Brithish Phamacopoeias do not descibe the direct determination of ZnO in ointments.<sup>8-10</sup> Due to the amphoteric properties of ZnO in aqueous medium, it can be indirectly determined from colorless [Zn(H<sub>2</sub>O)<sub>6</sub>]<sup>2+</sup> or ZnO<sub>2</sub><sup>-2-</sup> ions in aqueous solution depending on pH.<sup>11</sup> However, literature only describes the use of the aquo complex ion, in analytical techniques such as: titrimetry,<sup>8-10,12</sup> gravimetry,<sup>12</sup> Flame Atomic Absorption Spectrometry (FAAS),<sup>13</sup> Graphite Furnace Atomic Absorption Spectrometry (GF-AAS),<sup>14</sup> Atomic Fluorescence Spectrometry (AFS),<sup>15</sup> Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES),<sup>16</sup> Inductively Coupled Plasma Mass Spectrometry (ICP-MS),<sup>17</sup> Ion-Exchange Chromatography (IEC),<sup>18</sup> High Performance Liquid Chromatography (HPLC),<sup>19</sup> Gas Chromatography (GC),<sup>20</sup> Fluorescence,<sup>21</sup> Ultraviolet-visible Spectrometry (UV-Vis)<sup>22</sup> and electroanalytical techniques (electrogravimetry, potentiometry, amperometry and voltammetry)<sup>12</sup>.

Although the previously mentioned techniques are sensitive and selective, most of them are also time consuming and/or require: high reagent/sample consumption and complex instruments/ professional operators. Detection plays an important role in providing good analytical



performance. Webcam coupled to a mixing chamber (MC) in a Flow-Batch Analyzer (FBA) to perform Digital Image Detection (DID) can overcome the drawbacks<sup>23,24</sup> above mentioned. Digital image (DI) techniques are based on digital imaging devices<sup>25–27</sup> use to capture shots of dye solutions, and converting these images into measurable quantities from their RGB data.<sup>28</sup> It provides good sensitivities and precisions results, as well as the low limits of detection and quantification for the analytes.<sup>29,30</sup> FBA has advantageous characteristics of batch and flow techniques, and allows easy automation of multi-reagent and multistep procedures, remarkably high sample throughput, low reagents/samples consumption , less reagents/samples manipulation, lower cost per analysis, reduced chemical waste and fewer chances of human error.<sup>31,32</sup>

This work proposes an automatic FB-DIC system for fast and accurate zinc oxide determination in ointments using as detector RGB data from a webcam. The method is based on reaction between zinc(II) ions and zincon.<sup>22</sup>

## 2. Material and Methods

#### 2.1. -treatment

All chemicals were from analytical grade. The water was recently deionized by a Milli-Q (Millipore) system.

Stock solution of 1000 mg L<sup>-1</sup>ZnO (Merck, Darmstadt, Germany) was prepared dissoluting a suitable amount of the oxide in 1.0 % (v v<sup>-1</sup>) HNO<sub>3</sub> (Merck, Darmstadt, Germany) aqueous solution and standardized against 10.0 mmol L<sup>-1</sup> Na<sub>2</sub>EDTA · 2H<sub>2</sub>O (Vetec, São Paulo, Brazil). standard solution at pH = 6.0 (hexamine) using xylenol orange as indicator.<sup>12</sup> The calibration solutions with eight levels of ZnO (1.0 - 8.2 mg L<sup>-1</sup>) concentration were prepared by suitable dilution from the stock solution in water. The zincon reagent was a solution containing 1.0 mmol L<sup>-1</sup> zincon (C<sub>20</sub>H<sub>15</sub>N<sub>4</sub>NaO<sub>6</sub>S) (Merck, Darmstadt, Germany) and 100.0 mmol  $L^{-1}$  sodium citrate (Merck, Darmstadt, Germany) dissolved in pH = 9.0 buffer solution.

Six brands of ointments with 100 mg g<sup>-1</sup> of zinc oxide nominal content were purchased from drugstores in the city of João Pessoa, Paraíba, Brazil. A suitable sample amount was placed in a porcelain crucible and gently heated by Bünsen burner, avoiding burn the sample, until was obtained a yellowish-white mass. In order to guarantee a complete mineralization, the sample was calcinated at 550 °C for 4 hours. The final residue (ashes) was solubilized in 1.0 % (v v<sup>-1</sup>) HNO<sub>4</sub> aqueous solution up to 100 mL in a volumetric flask.

## 2.2. Apparatus

A FB-DIC system schematic diagram is shown in figure 1 (a). The system uses a simple lab-built MC in Teflon®, total internal volume of 4.0 mL and 7 mm inner diameter with two opposite glass windows. This chamber was used for mixing and homogenization. These steps are performed under mechanical stirring by a 5 mm magnetic bar inside the MC and a model 546410-16 (Barnstead/Thermoline, USA) magnetic stirrer (MS).

A peristaltic pump (PP) model 78002-0 (Ismatec, Germany) was equipped with Tygon® pumping tubes and four  $(V_s, V_w, V_z and V_D)$  model EW-01540-13 (Cole Parmer, USA) three-way solenoid valves was used for fluid transport and commutation. PTFE carring tubes (Cole Parmer, USA) with 0.80 mm inner diameter were used as fluid transmission lines.

A webcam (WC) model Vision Wc044 (Multilaser, Brazil) was placed in front of MC's first glass window for DI acquisition and configured with gamma correction ( $\gamma$ ) = 1 in order to allow its sensor to act like common photodiode arrays found in spectrophotometers.<sup>23</sup> WC was also configured to capture 24-bit (16.7 million colors) DI at 800 x 600 pixels spatial resolution. The captured DI was stored in the bmp format. In the manufacture's software of the WC is possible to set operational parameters such as: gamma correction ( $\gamma$ ), spatial resolution of the DI and capture rate according to user convenience.



Figure 1. (a) Schematic diagram of the flow-batch assembly developed. S = sample/standard solution, W = water, Z = zincon solution, D = discard, VS, VW, VZ, and VD = solenoid valves, PP = peristaltic pump, MC = mixing chamber, MS = magnetic stirrer, CI = control interface , WC = webcam and PC = personal computer. (b) Electrical scheme of Control Interface for actuation of solenoid valves, peristaltic pump, magnetic stirrer and adjust the brightness of the LED

A 5 mm ultra-bright white LED (Bluecell, USA) was placed in front of MC's second glass window to provide uniform ilumination inside it for DI acquisition.

In order to control solenoid valves, MS, PP and LED Brightness a control interface (CI), based on a model Arduino UNO<sup>TM</sup> (SparkFun Electronics, USA) microcontroller (Figure 1 (b)), was connected to a Intel<sup>®</sup> Core<sup>TM</sup> i5-3230M CPU 2.60 GHz, 8.00 GB RAM personal computer (PC) via USB port.

#### 2.3. Software and image treatment

A lab-made software named "Flowing" was written in ActionScript 3.0 language and compiled on Adobe Air Desktop plataform (Figure 2), to manage the FB-DIC system. The software is able to actuate the solenoid valves, PP, MS, adjust the LED brightness and allow DI acquisition due to reading WC internal drivers. The DI were acquired from the reaction product's emerging inside MC which was illuminated by the LED.

Selecting coordinates in the digital image, the user delimits the Region of Interest (ROI) which is stored as a matrix. In this work, the ROI had 100 x 176 pixels. The integer average value of all RGB components of all pixels of the ROI were stored in memory for further analysis.

The analytical response was based on vector norm in the RGB tri-dimensional space. It was calculated from R, G and B components integer average value of ROI according to Equation 1:<sup>28</sup>

$$\|V_{p_{CR}}\| = (R^2 + G^2 + B^2)^{1/2}$$
(1)

Considering  $\|V_{RGB}\|$  is directly proportional to radiant power of electromagnetic radiation passing through the absorbent media, since the analyte is present or not (blank solution), an expression similar to Beer-Lambert's Law for absorbance calculation can be used (Equation 2):<sup>33</sup>

$$A = -\log(\|V_{RGB}\|_{S} / \|V_{RGB}\|_{B})$$
(2)

Where:  $\|V_{RGB}\|_{s}$  is the norm in the RGB tri-dimensional space for standard solution/sample and  $\|V_{RGB}\|_{B}$  is the norm in the RGB tri-dimensional space for blank solution.

#### 2.4. Flow-batch digital image colorimetric procedure

Aiming to better comprehend FB-DIC procedure, it was divided into analytical steps whose operational sequence can be found in table 1. It is important to emphasize that for a fast homogenization, the magnetic bar was always set in motion.

Prior to any analysis, LED, PP and MS are initially switched ON,  $V_s$ ,  $V_z$ ,  $V_w$  and  $V_D$  solenoid values are switched OFF, and sample/standard solution, water and zincon fluids are pumped, being continuously re-circulating to their respective resevoirs (Fig. 1(a)).

The values are simultaneously switched ON for 5.0 s to fill the channels between these values and the MC, then immediately,  $V_D$  is switched ON for 20.0 s and the MC is emptied. Finally, the  $V_W$  was switched ON for 20.0 s and rightafter  $V_D$  for 25.0 s. This cleaning procedure should be carried out whenever there is a change in one or more fluids.

For the samples analysis  $V_s$  and  $V_z$ , valves are simultaneously and respectively switched ON for 4.0 and 1.0 s; thus filling the MC with 278 µL and 74 µL of sample and zincon fluids. After mixing, for homogenization for 3.0 s, 3 DI are captured by the WC. Then  $V_D$  is switched ON for 5.0 s and MC is emptied and a new cleaning procedure is carried out as previously described.

### 2.5. Reference method

According to British pharmacopoeia,<sup>11</sup> the reference method for zinc oxide determination in ointments is the complexometric titration described as follow: 150 mg of the sample is dissolved in 10 mL of 2.0 mol L<sup>-1</sup> acetic acid aqueous solution and 50 mg of 1.0 % (w w<sup>-1</sup>) xylenol orange in potassium nitrate mixture is added. Solid hexamine is added until the solution color changes to violet-pink. Then added 2.0 g of hexamine and the solution is titrated against Na<sub>2</sub>EDTA  $\cdot$  2H<sub>2</sub>O standard solution until the color violet-pink changes to yellow.



Figure 2. Software "Flowing" screenshot, developed for analysis control

<u>6</u> 4	Due es deux	Switch ON time (s)			
Step	Procedure	V <sub>s</sub>	Vz	V <sub>w</sub>	V <sub>D</sub>
Prior to analysis	Filling channels	5.0	5.0	5.0	OFF
	First discard	OFF	OFF	OFF	20.0
	First water addition	OFF	OFF	15.0	OFF
	Second discard	OFF	OFF	OFF	20.0
Analysis*	Reagent/sample addition	4.0	1.0	OFF	OFF
	Homogenization (3.0 s)	OFF	OFF	OFF	OFF
	DI capture	OFF	OFF	OFF	OFF
	Third discard	OFF	OFF	OFF	7.0
Cleaning*	Water addition	OFF	OFF	8.0	OFF
	Fourth discard	OFF	OFF	OFF	10.0

Table 1. S	Switching	schedule of	f the solenoid	valves in the	e FB-DIC	procedure

\*Only these steps are considered for estimation of sample throughput

#### 2.6. Zincon's method

In slightly buffered alkaline medium (borate pH = 9.0-9.3), zincon (2-carboxy-2'-hydroxy-5'-sulfoformazylbenzene monosodium salt,  $C_{20}H_{15}N_4NaO_6S$ ) reacts with Zn(II) ions yielding a blue complex (Equation 3) with maximum absorption at 618 nm ( $\varepsilon$  = 2.723 x 10<sup>4</sup> L mol<sup>-1</sup> cm<sup>-1</sup>).<sup>34</sup> Zincon is a tetradentate ligand and the stoichiometry of the complex is 1:1. In the complex, Zn(II) ion presents an tetrahedral geometry (coordination number = 4).<sup>35</sup>

$$(C_{20}H_{15}N_{4}O_{5}S)(aq) + Zn^{2+}(aq) + 3H_{3}O^{+}(aq) + [Zn-(C_{20}H_{12}N_{4}O_{5}S)]^{2-}(aq)$$
 (3)

At pH = 9.0-9.3, zincon form sTable complexes with Zn(II), Cu(II), Ni(II), Co(II), Pb(II), Cd(II) and Hg(II) ions.<sup>34</sup> In order to guarantee the zincon and Zn(II) ions reaction specificity, sodium citrate was used as masking agent for Cu(II), Ni(II), Co(II), Pb(II), Cd(II) and Hg(II) ions.

# 3. Results and Discussion

## 3.1. Optimization of experimental conditions

Two factors were evaluated to increase sensitivity and reproducibility of the analytical response; aiming lower values of limit of detection (LOD) and limit of quantification (LOQ) and also increase sample throughput: the zincon concentration and the reaction time. For this, a 1.0 mg  $L^{-1}$  ZnO standard solution was used.

The selection criterion of the best conditions was the highest absorbance, with the lowest absolute standard deviation SD (n = 3). Initially, to determinate the best zincon concentration, the FB-DIC procedure used 10.0 s reaction time. Since the best zincon concentration, the best reaction time was determined. Results are in table. It shows the best combination for the definitive FB-DIC procedure were 1.0 mmol L<sup>-1</sup> zincon and 3.0 s reaction time.

## 3.2. Analytical curve and performance of the FB-DIC system

A linear relationship between analytical response (absorbance) and the ZnO concentration in the calibration solutions was observed. The data verification was carried out by using ordinary least squares (OLS) method which yielded the confidence intervals of the calibration model parameters,  $\hat{y} = (\alpha \pm t_{22}s(\alpha)) + (\beta \pm t_{22}s(\beta))X$  at the 95 % confidence level: Absorbance = (0.0088 ± 0.0097) + (0.0955 ± 0.0004)C; where C is the concentration of ZnO in mg L<sup>-1</sup>.

The model determination coefficient ( $R^2$ ) revealed the linear model could describe 99.98 % of data variance. An analysis in the confidence intervals of the built model coefficients revealed that to linear coefficient, it contains the "zero" and consequently did not have statistical significance.<sup>36</sup> As a result, the data variance could be described only with the angular coefficient (slope) which had statistical significance.

Although slope describes 99.98 % of data variance, information about the existence of systematic errors cannot be assessed. For this, is necessary to implement an analysis of variance (ANOVA) which consists in two *F*-tests: the first one evaluates the lack of fit while the second evaluates the significance of regression.<sup>37</sup>

In order to implement the ANOVA, the analytical curves were constructed based on three genuine repeated measurements in the eight levels of concentration and regression values, residual, lack of fit and pure error were calculated using the mean squares (MS) presented in Table 3.

The *F*-tests for lack of fit consists in the comparison of the  $MS_{lack of fit}/MS_{pure error}$  ratio with the point of *F*-distribution (with the same degrees of freedom at a defined confidence level). According to Table 3, there is no evidence of systematic errors in the linear model since the  $MS_{lack}$  of fit/MS<sub>pure error</sub> ratio is much smaller than the point of *F*-distribution (*F*-distribution (*F*-distribution 4 a 95 % confidence level).

The *F*-tests for regression significance consist comparing  $MS_{regression}/MS_{residual}$  ratio with *F*-distribution point (with

Table 2. Absorbance values for different zincon concentrations and reaction times

Zincon (mmol L <sup>-1</sup> )	Absorbance ± SD	Reaction time (s)	Absorbance ± SD
0.1	$0.026 \pm 1.1 \text{ x } 10^{-3}$	0.5	$0.020 \pm 1.3 \text{ x } 10^{-3}$
0.5	$0.057 \pm 1.8 \ge 10^{-3}$	1.5	$0.057 \pm 1.8 \ge 10^{-3}$
1.0	$0.108 \pm 5.0 \ge 10^{-4}$	2.5	$0.089 \pm 1.4 \text{ x } 10^{-3}$
2.0	$0.106 \pm 1.3 \ge 10^{-3}$	3.0	$0.108 \pm 5.0 \ge 10^{-4}$
3.0	$0.104 \pm 2.0 \text{ x } 10^{-3}$	5.0	$0.108 \pm 1.0 \text{ x } 10^{-3}$
4.0	$0.106 \pm 1.6 \ge 10^{-3}$	10.0	$0.108 \pm 1.0 \text{ x } 10^{-3}$

**Table 3.** Analysis of variance for the fit of a linear model ( $\hat{y} = \alpha + \beta X$ ) of the analytical curve

Sum and mean aquare					
Source	Sum square (SS)	Degrees of freedom	Mean square (MS)		
Regression	1.14	1	1.14		
Residual	1.23 x 10 <sup>-4</sup>	22	5.57 x 10 <sup>-6</sup>		
Lack of fit	2.59 x 10 <sup>-6</sup>	6	4.31 x 10 <sup>-7</sup>		
Pure error	1.20 x 10 <sup>-4</sup>	16	7.50 x 10 <sup>-6</sup>		
F-test for lack of fit					
MS <sub>lack of fit</sub> /MS <sub>pure error</sub>	5.74 x 10 <sup>-2</sup>	$F_{\rm critical}$ (95%)	2.74 (6,16)*		
F-test for significance of regression					
MS <sub>regression</sub> /MS <sub>residual</sub>	2.04 x 10 <sup>5</sup>	$F_{\rm critical}$ (95%)	4.30 (1,22)*		

\*The numbers between parentheses indicate the respectives degrees of freedom.

the same freedom degrees at a defined confidence level). According to Table 3, the regression is highly significant, since the  $MS_{regression}/MS_{residual}$  ratio is higher than the *F*-distribution ( $F_{critical}$ ) point at 95 % confidence level with equivalent freedom degrees (1 and 22, respectively).

Since the analytical curve did not present lack of fit and the regression highly significant, it can be considered partially validated and able to estimate ZnO concentration in commercial samples of ointment.

After validating the analytical curve is possible to evaluate the FB-DIC system analytical performance. This evaluation Figures the merit, such as: sensitivity, LOD, LOQ, sample throughput and relative standard deviation (RSD) of the analytical curve were chosen.

According to IUPAC recommendation,<sup>38</sup>LOD and LOQ were estimated from thirty measurements of the blank using Equations 4 and 5, respectively:

$$LOD = 3 s_{\rm b} / \beta \tag{4}$$

$$LOD = 10 s_{\rm b} / \beta \tag{5}$$

Where  $s_b$  is the standard deviation of the blank and " $\beta$ " is the slope of the analytical curve based on Equation 2 and estimated by OLS method. The LOD and LOQ values were estimated in 5.7 and 19.1 µg L<sup>-1</sup>, respectively.

The RSD of the analytical curve was estimated in 0.06 % and the total time for analysis of a single sample is 33.0 s (Table 1), allowing to analyze up to 109 sample  $h^{-1}$ . This high value may be attributed to the integrated detection of the WC provided by the glass window.

#### 3.3. Analytical determinations

After optimizing experimental conditions, validating the analytical curve and estimation of the figures of merit, the FB-DIC system was applied in ZnO determination in commercial samples of ointments. As presented in table 4 the FB-DIC and the titrimetric method (reference) have yielded similar results. In fact, the paired *t*-test at the 95 % confidence level was applied and revealed no statistic significant differences between the results.

The FB-DIC system presented a better precision as seen the lower value of overall relative standard deviation (R.S.D.) (n = 3). This satisfactory precision was ascribed to the multivariate nature of the monitored signal in digital image-based determinations.<sup>26</sup>

Table 5 presents selected analytical features of the proposed FB-DIC and other automated systems for determination of zinc species with zincon as colorimetric reagent described in literature.<sup>39,40</sup>

In general, the FB-DIC presented satisfactory parameters such as LOD, overall R.S.D., working range, sample throughput, in-line preparation of calibration solutions, elimination of the carrier fluid, and no associated fluid dispersion (which yields loss of sensitivity), when compared with other flow systems.

# 4. Conclusions

In this work, a FB-DIC system for zinc oxide determination in ointment samples, using the zincon as colorimetric reagent, was developed. The rapid zinc(II)-zincon complex formation allowed

 Table 4. Results of ZnO determinations using FB-DIC and titrimetric method." por "Table 4. Results (in mg g-1) of ZnO determinations using FB-DIC and titrimetric method.

Sample	FB-DIC	Titrimetry	
(1)	$112.9 \pm 2.9 \ge 10^{-1}$	$113.1 \pm 9.0 \ge 10^{-1}$	
(2)	$135.1 \pm 2.8 \ge 10^{-1}$	$134.8 \pm 8.7 \ge 10^{-1}$	
(3)	$131.7 \pm 6.3 \ge 10^{-2}$	$132.0 \pm 8.8 \ge 10^{-1}$	
(4)	$110.1 \pm 6.9 \text{ x } 10^{-1}$	$109.7 \pm 9.0 \ge 10^{-1}$	
(5)	$129.8 \pm 3.3 \ge 10^{-1}$	$130.0 \pm 8.7 \ge 10^{-1}$	
(6)	$91.7 \pm 1.9 \text{ x } 10^{-1}$	$91.4 \pm 8.7 \text{ x } 10^{-1}$	
Overall R.S.D. (%)	0.36	0.74	

Table 5. Analytical characteristics of the proposed FB-DIC and other automated systems for determination of zinc species with zincon.

Parameter	FB-DIC	FIAb 39	FIAb 40
Detector	Webcam	Spectrophotometric	Spectrophotometric
Integrated detection	Present	Absent	Absent
Zinc specie(s) determined	ZnO	Metalic Zn, Zn(II) ions	Metallic Zn
Analysed samples	Ointments	Waters, alloys and insulin formulations	Brass
Working range (mg L-1)	8.0 x 10-1 - 6.6a	1.0 - 10.0	1.4 x 10-1 - 8.0
Sensitivity (L mg-1)	0.1194a	0.0716	0.0640
LOD (µg L-1)	4.6a	50.0	40.0
Analytical curve overall R.S.D. (%)	0.08 (n = 24)	0.9 (n = 50)	1.8 (n = 11)
Sample throughput (sample h-1)	109	80	43
Sample consumption (µL)	278.0	300.0	100.0
Reagent consumption (mL)	7.4 x 10-2	1.3	3.65
Carrier fluid	Absent	Present	Present
Waste generation (mL)	3.51 x 10-1	1.6	3.75
Preparation of calibration solutions	In-line	Off-line	Off-line

<sup>a</sup> The values were converted from ZnO to Zn for a fair comparison.. <sup>b</sup> Flow injection analysis.

precise measurements within 3.0 s. The LED ilumination inside MC allowed direct DI acquisition and increased the efficiency of this system. The reagent optimized concentration in 1.0 mmol  $L^{-1}$  allowed sensitivity to identification of small changes in zinc(II)-zincon complex color. Mechanical perturbation from magnetic bar spinning inside the MC under LED illumination did not influence the results.

The webcam essentially acted as a photodiode array generating DIs with linear RGB data, suitable for the simple absorbance model based on the RGB norm vector. The proposed system also generates low amounts of waste (lower than 2.0 mL per test), when compared with titration and other methods described in the literature. The low levels of reagent consumption and waste generation in the proposed method qualify the analytical procedure as eco-friendly according to green analytical chemistry (GAC) principles.<sup>41</sup>

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