

Candida tropicalis CE017: a New Brazilian Enzymatic Source for the Bioreduction of Aromatic Prochiral Ketones

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A reatividade e estereosseletividade apresentadas por uma nova cepa de *Candida tropicalis* na redução de cetonas pró-quirais foram comparadas com cepas de microrganismos, estudadas em nosso laboratório, provenientes da biodiversidade brasileira. Neste caso, *Candida tropicalis* demonstrou-se como um agente redutor versátil e estereosseletivo na biorredução de uma série de cetonas aromáticas. Estes compostos pró-quirais foram convertidos aos correspondentes álcoois opticamente ativos com moderada a excelente estereopreferência dependendo da estrutura do substrato. Entre as cetonas utilizadas, as nitroacetofenonas foram enzimaticamente reduzidas aos correspondentes (*S*)-álcoois enantiopuros com completa conversão.

The reactivity and stereoselectivity showed by a new strain of *Candida tropicalis* in the reduction of prochiral ketones have been compared with the ones previously attained in our laboratory using microorganisms from the Brazilian biodiversity. In this manner, *Candida tropicalis* has demonstrated its versatility as stereoselective agent in the bioreduction of a series of aromatic ketones. These prochiral compounds were converted into their corresponding optically alcohols with moderate to excellent stereopreference depending on the substrate structure. Among ketones tested, nitroacetophenones were enzymatically reduced to enantiopure (*S*)-alcohol with complete conversion.

Keywords: alcohol dehydrogenases, biocatalysis, *Candida tropicalis*, ketones, yeast

Introduction

Chiral alcohols are an important class of organic substrates due to their properties as bioactive compounds and as starting materials for the synthesis of various biologically active materials.¹ For example, enantiopure 1-phenylethanol is a chiral building block used in the fine chemical and pharmaceutical industries as an ophthalmic preservative, a solvatochromic dye, an inhibitor of cholesterol intestinal absorption and a mild floral fragrance.² In the synthesis of enantiopure chiral secondary alcohols, prochiral ketones are commonly used as starting materials using stereoselective chemical transformations or biocatalytic methods. Asymmetric reduction by chemical

methods usually involves the use of expensive reagents or heavy metal catalysts.³ By contrast, biocatalysis applied to industrial processes has been shown as a very advantageous alternative to conventional chemical methods, and is widely used for the preparation of enantiomerically pure pharmaceuticals and other high added value compounds.⁴

Enzymatic reduction of carbonyl groups represents one of the most important reactions employed in the synthesis of chiral alcohols. Enzymes that can be used for this transformation are oxidoreductases, which require the presence of a coenzyme, such as NADH or NADPH, which transfers the hydride anion to the carbonyl compound, being formed NAD⁺ or NADP⁺. Whole cells of microorganisms can be also used in the enzymatic reduction of the carbonyl group. Each cell represents a small factory fully equipped for the reduction of the substrate bearing

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the carbonyl moiety. In order to find optimal conditions for the action of cell factories, the process designer has only to plan in which way the ketonic substrate should be added, and which medium should be used for the designed reaction. Nowadays, a wide variety of cultured cells from microorganisms or vegetables are available for enzyme-mediated reduction of carbonyl compounds.⁵

It is well known that the screening of a wide variety of microorganisms living in the environment is an efficient method to obtain the desired enzyme towards an unnatural substrate. Acetophenone has been used as a model substrate for the isolation of microorganisms having ketone reductase activity.⁶ Recently, a new strain of *Candida tropicalis* PBR-2 MTCC 5158 has been reported as an efficient reducing agent to acetophenone and its derivatives.⁷

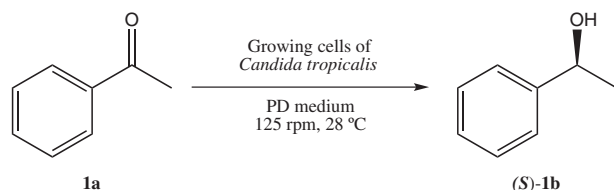
The use of microorganism new strains as biocatalysts may offer an alternative opportunity to investigate the local resources for the effective conduct of key synthetic transformations with significant economic and ecological implications.⁸

Our research interest is based on the development of chemoenzymatic methodologies to obtain chiral alcohols using Brazilian local sources of low cost. Herein, we report our current investigations in the study of the *Candida tropicalis* CE017 strain behavior as a novel stereoselective reducing agent of aromatic prochiral ketones to the corresponding chiral alcohols. The experimental results obtained will be compared to the one previously obtained by our research group using different Brazilian enzymatic sources.^{9,10}

Results and Discussion

Bioreduction of acetophenone using *C. tropicalis* CE017

Acetophenone **1a** was tested in the bioreduction using growing cells of the yeast as biocatalyst in a potato dextrose broth medium.



Scheme 1. Bioreduction of acetophenone **1a** by *C. tropicalis*.

Enzymatic reductions have been followed by analyzing the product **1b** formed after 1, 3, 6, 9, 12 and 15 days of reaction, being summarized the data in Table 1. (S)-1-phenylethanol **1b** was obtained with high optical

purities (97-99% *ee*) in all cases, observing the maximum conversion (62%, entry 4) after 9 days of reaction. Longer reaction times led to the formation of acetophenone due to an oxidizing activity showed by *Candida tropicalis*.

Table 1. Effect of incubation time on the reduction of acetophenone by *C. tropicalis* CE017 at 28 °C and pH 7.0

Entry	time / days	Conversion / (%) ^a	<i>ee</i> / (%) ^b
1	1	20	> 99 (<i>S</i>)
2	3	35	98 (<i>S</i>)
3	6	38	97 (<i>S</i>)
4	9	62	97 (<i>S</i>)
5	12	60	97 (<i>S</i>)
6	15	56	97 (<i>S</i>)

^aConversion was determined by GC. ^bDetermined by GC. By comparison with (*S*)- and (*R*)-1-phenylethanol standards was possible to verify that the major enantiomer formed in the enzymatic process possesses the *S* configuration.

In our efforts to improve the yield of (*S*)-1-phenylethanol **1b**, some other reaction parameters were analyzed as culture medium, pH, temperature and substrate concentration.

Culture medium

Acetophenone bioreductions were performed during 9 days, at 28 °C, using two different culture media to obtain whole cells of *C. tropicalis* CE017: (*i*) peptone 10 g L⁻¹, dextrose 20 g L⁻¹ pH 6.5,¹¹ and (*ii*) Czapeck: NaNO₃ (3 g L⁻¹), K₂HPO₄ (1.0 g L⁻¹), MgSO₄·7H₂O, KCl (0.5 g L⁻¹), FeSO₄ (0.01 g L⁻¹), dextrose (30 g L⁻¹), pH 8.5.¹² Additionally the bioreduction was performed adjusting the pH of both media to 5.5 with a sterile solution of tartaric acid 10%. The results obtained are listed in Table 2.

Table 2. Effect of culture medium on the bioreduction of acetophenone by *C. tropicalis* CE017

Entry	Culture medium	pH	Conversion / (%) ^a	<i>ee</i> / (%) ^a
1	Peptone/Dextrose	5.5	13	99 (<i>S</i>)
2	Peptone/Dextrose	6.5	13	99 (<i>S</i>)
3	Czapeck	8.5	11	99 (<i>S</i>)
4	Czapeck	5.5	12	99 (<i>S</i>)

^aConversion and enantiomeric excesses were determined by GC.

These results revealed that all the new culture media have similar effect in the enzymatic activity (11-13% conversion), allowing the recovery of (*S*)-1-phenylethanol in enantiomerically pure form. All these media led to notable lower isolated yields in comparison with potato dextrose medium (62% yield at pH 7.0).

pH Influence

Reactions were analyzed after 9 days using potato dextrose broth as culture medium in the following pHs: 4.0, 5.5, 7.0 and 8.0. The medium was adjusted to pH 8.0 and 7.0 with a sterile solution of NaOH 1.0 mol L⁻¹, and pH 4.0 was adjusted by using a sterilized 10% tartaric acid solution. The results were summarized in Table 3.

Table 3. Effect of pH on the bioreduction of acetophenone by *C. tropicalis* CE017

Entry	pH	Conversion / (%) ^a	ee / (%) ^a
1	4.0	50	98 (<i>S</i>)
2	5.5	60	98 (<i>S</i>)
3	7.0	62	98 (<i>S</i>)
4	8.0	42	98 (<i>S</i>)

^aConversion and enantiomeric excesses (*ee*) were determined by GC.

The optimal pH for this biocatalytic system varied from 5.5 to 7.0 (entries 2 and 3), observing a decrease of conversion when more acidic or basic media were employed (entries 1 and 4).

Temperature effect on *Candida tropicalis*

Reactions were performed using potato dextrose broth at higher temperatures (45 and 55 °C), as shown in Table 4.

Table 4. Effect of temperature on the bioreduction of acetophenone by *C. tropicalis* CE017

Entry	Temperature / (°C)	Days	Conversion / (%) ^a	ee / (%) ^a
1	45	3	16	97 (<i>S</i>)
2	45	9	51	97 (<i>S</i>)
3	55	9	14	68 (<i>S</i>)

^aConversion and enantiomeric excesses (*ee*) were determined by GC.

These results revealed that *C. tropicalis* does not present a good thermostability, as a decrease of the ketone reductase activity was observed by working at temperatures above 28 °C (entries 1 and 2), leading to a dramatic loss of yield and also of the enantiomeric excess especially over 45 °C (entry 3).

Quantity of substrate

Bioreduction reactions were performed during 9 days at 28 °C in potato dextrose broth using 6, 8, 10, 12, 14, 15, 20, 30 and 40 μL of acetophenone **1a** to obtain

(*S*)-1-phenylethanol in high to excellent enantiomeric excess (Table 5).

A slight improvement was observed in the conversion when less quantity of substrate (6-12 μL) was used, but in these conditions was observed a 85% *ee* in (*S*)-1-phenylethanol (entries 1-4). The conversion decreased when more quantity of substrate was used (entries 5-9), however higher concentrations of ketone led to better stereopreference values, being in this case 15-20 μL the appropriate quantity of ketone (entries 6-7).

Thus, a temperature of 28 °C, 9 days of reaction time, pH of 5.5, potato-dextrose broth as culture medium and 20 μL of acetophenone proved to be the optimum conditions to obtain (*S*)-1-phenylethanol (**1b**) in good yield (62%) and high enantiomeric excess (97% *ee*).

Table 5. Effect of the quantity of substrate on the bioreduction of acetophenone (**1a**) by *C. tropicalis* CE017

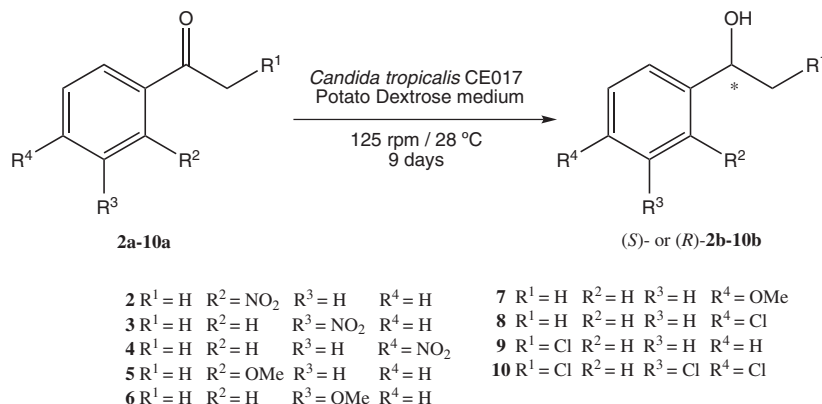
Entry	Quantity of 1a / μL	Conversion / (%) ^a	ee / (%) ^a
1	6	75	85
2	8	75	85
3	10	71	85
4	12	72	85
5	14	61	92
6	15	60	97
7	20	62	97
8	30	48	91
9	40	44	94

^aConversion and enantiomeric excesses (*ee*) were determined by GC.

Bioreduction of acetophenone derivatives

After these encouraging results, we decided to extend our studies toward the analysis of the bioreduction of substituted acetophenones. Thus, ketones **2a-10a** (Scheme 2) were reduced by growing cells of *C. tropicalis* CE017 using the optimal reaction conditions attained in the bioreduction of acetophenone. The results are summarized in Table 6.

The influence of an electron-donor (OMe) group and an electron-withdrawing (NO₂) group in *ortho*, *meta*- and *para*- position of the aromatic moiety was analyzed. Reduction of nitroacetophenones occurred with complete conversion yielding the corresponding alcohols (*S*)-**2b-4b** with excellent enantioselectivities (entries 1-3). The presence of the nitro group strongly increased the enzymatic activity when compared with acetophenone. Ketone **5a** having the methoxy group in the *ortho* position yielded the corresponding alcohol (*S*)-**5b** with moderate



Scheme 2. Bioreduction of prochiral aromatic ketones **2a-10a** using *C. tropicalis* CE017.

Table 6. *Candida tropicalis* CE017 biocatalyzed reduction of ketones **2a-10a** in potato-dextrose medium at 28 °C, 125 rpm and 9 days

Entry	Ketone	R ¹	R ²	R ³	R ⁴	Conversion / (%) ^a	ee / (%) ^a
1	2a	H	NO ₂	H	H	> 99	> 99 (S)
2	3a	H	H	NO ₂	H	> 99	> 99 (S)
3	4a	H	H	H	NO ₂	> 99	96 (S)
4	5a	H	OMe	H	H	51	56 (S)
5	6a	H	H	OMe	H	35	80 (S)
6	7a	H	H	H	OMe	7	9 (S)
7	8a	H	H	H	Cl	65	62 (S)
8	9a	Cl	H	H	H	12	89 (R)
9	10a	Cl	H	Cl	Cl	63	90 (R)

^aConversion and enantiomeric excesses (*ee*) were determined by HPLC or GC (see Experimental section). Absolute configuration of the optically alcohol in brackets.

conversion and selectivity (entry 4). When the methoxy group was located at *meta* position, the conversion was lower when compared with ketone **5a**, being achieved a higher selectivity (entry 5). A strongly decrease in the activity and selectivity was observed for the reduction of 4-methoxyacetophenone (entry 6). The presence of the methoxy group in the *para* position seemed to be worst for enzymatic activity and selectivity.

4-Chloroacetophenone **8a** yielded the (*S*)-**8b** with moderate conversion and selectivity (entry 7). The presence of the chlorine atom in the α -position to the carbonyl group produced a strong decrease in the product conversion with a good enantioselectivity, as shown in entry 8 for the preparation of alcohol (*S*)-**9b**, yielding in this case the (*R*)-alcohol due to CIP rules (entry 8).

Bioreduction of **10a**, compound presenting two chlorine atoms in the aromatic ring and one chlorine atom in the α -position to the carbonyl group, occurred with a similar conversion to acetophenone **8a** and a similar stereoselectivity compared to ketone **9a** (entry 9). Again, (*R*)-**10b** was obtained due to a change of priority in the CIP rules.

Our research group has been working to select several microorganisms from Brazilian biodiversity in order to perform selective bioreduction reactions using whole cells. We have found some interesting suppliers of alcohol dehydrogenases such *Lasiodiplodia theobromae*⁹ and *Lentinus strigellus*¹⁰ and now we can compare the results previously obtained in these manuscripts with *Candida tropicalis*. Each one is worth of attention due to their particularities. *Candida tropicalis* has not a good affinity for acetophenones bearing methoxy group moiety. Opposite, fungal cells of *L. theobromae* and *L. strigellus* catalyze the bioreduction of these methoxyacetophenones with higher enantioselectivities (87-99%). On the other hand, *L. theobromae* had poor selectivity for nitroacetophenones, **3a** (only 45% of *ee*) and **4a** (42% of *ee*). *Lentinus strigellus* had good enantioselectivities (98-99%) but moderate conversion of **2a** (48%), that could not be improved after longer reaction times. *Candida tropicalis* was the most successful among them to reduce nitroacetophenones with high to excellent conversion and enantioselectivity values. It must be emphasize that nitrocompounds are important building blocks in organic synthesis¹³ as well as precursors

of the corresponding amines after a reduction process.¹⁴ In addition, alcohol **6b** is a relevant compound in the synthesis of (*S*)-Rivastigmine¹⁵ and the alcohol **10b** can be used in the preparation of the pharmacological active Sertraline.¹⁶

In conclusion, all this family of chiral alcohols can be obtained by an enzymatic strategy, just selecting the best local microorganism in each specific case.

Conclusions

Growing cells of a new yeast strain, *C. tropicalis* CE017 in potato dextrose have been shown as an excellent and inexpensive biocatalyst for the introduction of chirality in bioreduction processes. When reducing substituted aromatic ketones, the presence of a nitro group in the aromatic moiety has a positive effect in the biocatalytic properties of *C. tropicalis* CE017, yielding the corresponding alcohols with complete conversion and *ee* > 95%. On the other hand, methoxyacetophenones seemed to be poorer substrates for this yeast. In all cases the biocatalyst has presented Prelog selectivity for the production of optically active alcohols. Comparison with two microorganisms previously studied in our group (*L. theobromae* and *L. strigellus*) revealed its particularities. In this case, *Candida tropicalis* was the most successful among them to reduce nitroacetophenones with great conversion and enantioselectivity. The evaluation of locally available microorganisms for a selection of standard organic chemical reactions of commercial significance could prove to be a very valuable economic endeavor. It may well offer new opportunities to expand the local resources as sustainable enzymatic systems where high-cost, unstable coenzymes are presently used.

Experimental

General

All reagents were purchased from Aldrich and used without further purification. Dry solvents were distilled over an adequate desiccant under nitrogen. *Flash* chromatographies were performed using silica gel 60 (230-240 mesh). High performance liquid chromatography (HPLC) analysis were carried out in a Hewlett Packard 1100 chromatograph UV detector at 210 nm using a Daicel Chiralcel OB-H, Chiralpak AS or Chiralpak IA column (25 cm × 4.6 mm I.D.) varying the conditions depending on the specific substrate, and using mixtures of hexane and 2-propanol (IPA). Gas chromatography (GC) analysis were performed on a Hewlett Packard 6890 Series II chromatograph equipped with a CP-Chiralsil DEX CB or a HP-1 column (30 m × 0.25 mm × 0.25 μm, 1.0 bar N₂) from

Varian for determining the optical purities. ¹H, ¹³C NMR, DEPT, and ¹H-¹³C heteronuclear experiments were obtained using AC-200 (¹H, 200.13 MHz and ¹³C, 50.3 MHz), AC-300 (¹H, 300.13 MHz and ¹³C, 75.5 MHz), DPX-300 (¹H, 300.13 MHz and ¹³C, 75.5 MHz) or AV-400 (¹H, 400.13 MHz and ¹³C, 100.6 MHz) Bruker spectrometers. The chemical shifts are given in delta (δ) values and the coupling constants (*J*) in Hertz (Hz). Optical rotations were performed in a Perkin-Elmer 241 polarimeter.

General procedure for preparation of racemic alcohols **1a-10a**

To a solution of the corresponding ketone **1a-10a** (200 mg) in dry MeOH (4.0 mL) was slowly added sodium borohydride (4 equiv) at 0 °C under nitrogen atmosphere. The reaction was stirred at room temperature during 3 h and followed by TLC analysis (20% EtOAc/hexane) until complete disappearance of the starting ketone. Solvent was evaporated under reduced pressure and the resulting suspension was redissolved in H₂O and extracted with EtOAc (3 × 100 mL). Organic phases were combined and dried over anhydrous Na₂SO₄. After solvent distillation under reduced pressure, the resulting crude product was purified by flash chromatography [10% EtOAc/hexane for **1b** (88% yield) and **10b** (92% yield), 15% EtOAc/hexane for **5b** (74% yield), **6b** (86% yield), **7b** (96% yield), **8b** (83% yield), **9b** (90% yield) and 20% EtOAc/hexane for **2b** (97% yield), **3b** (95% yield), and **4b** (95% yield)].

Candida tropicalis strain CE017

The strain CE017 was previously isolated from an oil refinery wastewater located in Fortaleza city (Ceara state, Brazil) by enrichment cultivation.¹⁷ This strain was identified as *Candida tropicalis* according to micromorphological and biochemical characteristics.¹⁸ It is noteworthy that *C. tropicalis* CE017 showed a particular ability to degrade high phenol concentration and might be useful in bioremediation activities.¹⁷ This strain is deposited in the Culture Collection of the Microbial Ecology and Biotechnology Laboratory at Biology Department of the Federal University of Ceará, Brazil.

Culture conditions

For inoculums preparation, stock cultures were cultivated in potato broth (Potato 4 g L⁻¹, Dextrose 20 g L⁻¹, HIMEDIA) pH 5.5 for 24 h at 28 °C under shaking conditions (125 rpm). After this, the absorbance of the culture was adjusted with 0.15 mol L⁻¹ NaCl solution to

0.5 at 600 nm to obtain a suspension of 32×10^6 CFU mL⁻¹ determined by counting of colony forming units (CFU) on Potato Agar Plates. An aliquot of 1.0 mL of this suspension was inoculated in 250 mL Erlenmeyer flask containing 100 mL of Potato broth to produce biomass. When Peptone/Dextrose was used as medium the counting of CFU was 15×10^6 CFU mL⁻¹. In the case of Czapeck medium the CFU value was 57×10^3 CFU mL⁻¹.

Procedure for the bioreduction of acetophenone and its derivatives using Candida tropicalis

The growing cells of *C. tropicalis* CE017 were used for bioreduction reactions according literature procedure.¹⁹ Then, 20 mg of substrate were added into erlenmeyer flask and the reactions were shaken for 9 days of reaction. The content of each flask was saturated with sodium chloride, and then the aqueous phase was extracted with EtOAc (3 × 80 mL). The organic phase was dried over with Na₂SO₄ and then the solvent was evaporated under reduced pressure. The reaction crude was analyzed by the appropriate condition and purified by flash chromatography. All the bioreduction experiments were done in triplicate.

(S)-1-Phenylethanol, 1b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.39 (d, *J* 6.5 Hz, 3H, H₂), 2.03 (s, 1H, OH), 4.77 (q, *J* 6.5 Hz, 1H, H₁), 7.25 (m, 5H, H₂ + H₃ + H₄ + H₅); ¹³C NMR (CDCl₃, 75.5 MHz): δ 25.3 (C₂); 70.5 (C₁), 125.5 (C₂ + C₆), 127.6 (C₄), 128.6 (C₃ + C₅), 146.0 (C₁). Conditions for determination of the conversion by HPLC: 0.8 mL min⁻¹, Hexane:IPA (95:5), 20 °C, *t*_R (**1a**) 5.8 min and *t*_R (**1b**) 8.4 min. Column Spherisorb. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 10.2 (*S*) and *t*_R 15.4 (*R*) min. Column OB-H. [α]_D²⁵ = -47.0, *c* 1.1, CHCl₃, for 97% *ee* of (*S*)-enantiomer. lit.: [α]_D²² = -62.8 (*c* 1.0, CHCl₃), 98.5% *ee*.²⁰

(S)-1-(2-Nitrophenyl)ethanol, 2b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.55 (3H, d, *J* 6.3 Hz, H₂), 5.40 (1H, q, *J* 6.3 Hz, H₁), 7.41 (1H, dt, *J* 8.1 and 1.2 Hz, H₄), 7.63 (1H, dt, *J* 8.1 and 1.5 Hz, H₅), 7.82 (1H, dd, *J* 8.1 and 1.2 Hz, H₆), 7.88 (1H, dd, *J* 8.1 and 1.5 Hz, H₃); ¹³C NMR (CDCl₃, 75.5 MHz): δ 24.2 (C₂), 65.4 (C₁), 124.2 (C₃), 127.5 (C₆), 128.0 (C₄), 133.5 (C₅), 140.9 (C₁ + C₂). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 80 °C (5 °C min⁻¹) 180 °C (0 min), *t*_R (**2a**) 8.4 min and *t*_R (**2b**) 9.2 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (97:3), 20 °C, *t*_R 22.1 min (*R*) and

*t*_R 23.9 (*S*) min. Column AS. [α]_D²⁵ = +29.8, *c* 0.4, CHCl₃, for 99% *ee* of (*S*)-enantiomer.²¹

(S)-1-(3-Nitrophenyl)ethanol, 3b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.47 (3H, d, *J* 6.6 Hz, H₂), 4.96 (1H, q, *J* 6.6 Hz, H₁), 7.47 (1H, t, *J* 7.8 Hz, H₅), 7.67 (1H, d, *J* 7.8 Hz, H₆), 8.04 (1H, ddd, *J* 8.3, 2.1 and 0.9 Hz, H₄), 8.18 (1H, t, *J* 1.8 Hz, H₂); ¹³C NMR (CDCl₃, 75.5 MHz): δ 25.2 (C₂), 69.1 (C₁), 120.2 (C₄), 122.1 (C₂), 129.3 (C₅), 131.6 (C₆), 147.8 (C₁), 148.1 (C₃). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 80 °C (5 °C min⁻¹) 180 °C (0 min), *t*_R (**3a**) 9.5 min and *t*_R (**3b**) 11.4 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (90:10), 20 °C, *t*_R 12.8 min (*S*) and *t*_R 14.2 (*R*) min. Column OB-H. [α]_D²⁵ = -34.9, *c* 0.5 CH₂Cl₂, for 99% *ee* of (*S*)-enantiomer.²²

(S)-1-(4-Nitrophenyl)ethanol, 4b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.50 (3H, d, *J* 6.6 Hz, H₂), 5.01 (1H, q, *J* 6.6 Hz, H₁), 7.53 (2H, d, *J* 8.7 Hz, H₂ + H₆), 8.17 (2H, d, *J* 8.7 Hz, H₃ + H₅); ¹³C NMR (CDCl₃, 75.5 MHz): δ 25.3 (C₂), 69.5 (C₁), 123.6 (C₂ + C₆), 126.0 (C₃ + C₅), 147.0 (C₁), 153.1 (C₄). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 80 °C (5 °C min⁻¹) 180 °C (0 min), *t*_R (**4a**) 9.6 min and *t*_R (**4b**) 11.8 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 11.7 min (*R*) and *t*_R 12.8 (*S*) min. Column AS. [α]_D²⁵ = -24.6, *c* 0.5, CHCl₃, for 96% *ee* of (*S*)-enantiomer.²³

(S)-1-(2-Methoxyphenyl)ethanol, 5b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.52 (3H, d, *J* 6.6 Hz, H₂), 3.88 (3H, s, OCH₃), 5.11 (1H, q, *J* 6.6 Hz, H₁), 6.90 (1H, dd, *J* 7.5 and 1.5 Hz, H₃), 6.98 (1H, dt, *J* 8.5 and 1.5 Hz, H₅), 7.29 (1H, dt, *J* 8.5 and 1.5 Hz, H₆), 7.36 (1H, dd, *J* 7.5 and 1.5 Hz, H₄); ¹³C NMR (CDCl₃, 75.5 MHz): δ 22.8 (C₂), 55.2 (OCH₃), 66.3 (C₁), 110.3 (C₃), 120.7 (C₅), 126.0 (C₆), 128.2 (C₄), 133.4 (C₁), 156.4 (C₂). Conditions for determination of the conversion by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R (**5a**) 6.3 min and *t*_R (**5b**) 7.1 min. Column Spherisorb. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 10.3 (*S*) and *t*_R 16.8 (*R*) min. Column OB-H. [α]_D²⁵ = -4.5, *c* 0.4, CH₂Cl₂, for 56% *ee* of (*S*)-enantiomer.²⁴

(S)-1-(3-Methoxyphenyl)ethanol, 6b

¹H NMR (CDCl₃, 300.13 MHz): δ 1.47 (3H, d, *J* 6.6 Hz, H₂), 3.81 (3H, s, OCH₃), 4.83 (1H, q, *J* 6.6 Hz, H₁), 6.81 (1H, dd, *J* 8.5 and 1.2 Hz, H₆), 6.93 (2H, m, H₂ + H₄),

7.26 (1H, t, *J* 8.5 Hz, H₅); ¹³C NMR (CDCl₃, 75.5 MHz): δ 25.0 (C₂), 55.1 (OCH₃), 70.0 (C₁), 110.8 (C₂), 112.7 (C₄), 117.6 (C₆), 129.3 (C₅), 147.6 (C₁), 159.6 (C₃). Conditions for determination of the conversion by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R (**6a**) 5.1 min and *t*_R (**6b**) 5.9 min. Column Spherisorb. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 20.1 min (*S*) and *t*_R 29.5 min (*R*). Column OB-H. [α]_D²⁵ = -21.6, c 0.34, MeOH, for 80% *ee* of (*S*)-enantiomer.²⁵

(S)-1-(4-Methoxyphenyl)ethanol, **7b**

¹H NMR (CDCl₃, 300.13 MHz): δ 1.48 (3H, d, *J* 6.3 Hz, H₂), 3.82 (3H, s, OCH₃), 4.84 (1H, q, *J* 6.3 Hz, H₁), 6.88 (2H, d, *J* 8.7 Hz, H₃ + H₅), 7.30 (2H, d, *J* 8.7 Hz, H₂ + H₆); ¹³C NMR (CDCl₃, 75.5 MHz): δ 24.3 (C₂), 55.2 (OMe), 69.8 (C₁), 126.6 (C₂ + C₆), 113.8 (C₃ + C₅), 137.9 (C₁), 158.9 (C₄). Conditions for determination of the conversion by HPLC: 0.8 mL min⁻¹, Hexane:IPA (95:5), 20 °C, *t*_R (**7a**) 7.3 min and *t*_R (**7b**) 8.5 min. Column Spherisorb. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹; hexane:IPA (95:5); 20 °C, *t*_R 13.4 min (*S*) and *t*_R 18.7 (*R*) min. Column OB-H. [α]_D²⁵ = -2.2, c 0.5, CH₂Cl₂, for 9% *ee* of (*S*)-enantiomer.²⁴

(S)-1-(4-Chlorophenyl)ethanol, **8b**

¹H NMR (CDCl₃, 300.13 MHz): δ 1.45 (1H, d, *J* 6.5 Hz, H₁), 4.87 (q, *J* 6.5 Hz, H₂), 7.30 (m, 4H, H₂ + H₃ + H₅ + H₆); ¹³C NMR (CDCl₃, 75.5 MHz): δ 25.1 (C₂), 69.6 (C₁), 126.7 (C₂), 128.5 (C₃), 132.9 (C₄), 144.1 (C₁). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 90 °C (3 °C min⁻¹) 105 °C (5 °C min⁻¹) 120 °C (20 °C min⁻¹) 200 °C (0 min), *t*_R (**8a**) 5.0 min and *t*_R (**8b**) 5.6 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 7. min (*S*) and *t*_R 8.5 min (*R*). Column OB-H. [α]_D²⁵ = -32.4, CH₂Cl₂, c 0.5, for 62% *ee* of (*S*)-enantiomer.²⁴

(R)-2-Chlorophenylethan-1-ol, **9b**

¹H NMR (CDCl₃, 300.13 MHz): δ 3.56 (1H, dd, *J* 11.4 and 3.3 Hz, H₂), 3.66 (1H, dd, *J* 11.4 and 8.7 Hz, H₂), 4.81 (1H, dd, *J* 8.7 and 3.6 Hz, H₁), 7.30 (5H, m, H₂ + H₃ + H₄ + H₅ + H₆); ¹³C NMR (CDCl₃, 75.5 MHz): δ 50.8 (C₂), 74.0 (C₁), 126.0 (C₂ + C₆), 128.4 and 128.6 (C₃ + C₅), 139.9 (C₁). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 90 °C (3 °C min⁻¹) 105 °C (5 °C min⁻¹) 120 (20 °C min⁻¹) 200 °C (0 min), *t*_R (**9a**) 4.1 min and *t*_R (**9b**) 4.3 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 13.2 (*R*) and *t*_R 17.2 (*S*) min. Column OB-H. [α]_D²⁵ = -18.8, c 0.26, CH₂Cl₂, for 89% *ee* of (*R*)-enantiomer.²⁶

(R)-2-Chloro-1-(3,4-dichlorophenyl)ethan-1-ol, **10b**²⁷

¹H NMR (CDCl₃, 300.13 MHz): δ 3.59 (1H, dd, *J* 11.4, and 8.7 Hz, H₂), 3.72 (1H, dd, *J* 11.4 and 3.6 Hz, H₂), 4.87 (1H, dd, *J* 8.7 and 3.6 Hz, H₁), 7.21 (1H, dd, *J* 8.4 and 1.8 Hz, H₆), 7.43 (1H, d, *J* 8.4 Hz, H₅), 7.51 (1H, d, *J* 1.8 Hz, H₂); ¹³C NMR (CDCl₃, 75.5 MHz): δ 50.4 (C₂), 72.8 (C₁), 125.4 (C₆), 128.1 (C₂), 130.6 (C₅), 132.4 (C₄), 132.8 (C₃), 140.0 (C₁). Conditions for determination of the conversion by GC: Injector 225 °C, Detector 250 °C, 80 °C (5 °C min⁻¹) 180 °C (0 min); *t*_R (**10a**) 13.6 and *t*_R (**10b**) 14.8 min. Column HP-1. Conditions for determination of the *ee* by HPLC: 0.8 mL min⁻¹, hexane:IPA (95:5), 20 °C, *t*_R 13.0 min (*S*) and *t*_R 14.9 (*R*) min. Column IA. [α]_D²⁵ = -13.3, c 0.5, CHCl₃, for 90% *ee* of (*R*)-enantiomer.²⁸

Supplementary Information

Supplementary data for **1b-10b** alcohols are available free of charge at <http://jbcbs.sbq.org.br>, as a PDF file.

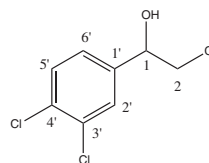
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