

Synthesis of New Phenolic-Schiff Base and Its Application as Antioxidant in Soybean Biodiesel and Corrosion Inhibitor in AISI 1020 Carbon Steel

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New Schiff base compound *N,N'*-bis-(4-hexadecanate)-salicylethylenediamine (named IM) was synthesized, and characterized via infrared and nuclear magnetic resonance spectroscopies. IM was tested as corrosion inhibitor and antioxidant in soybean biodiesel. Corrosion studies were developed with AISI 1020 carbon steel in a three-step accelerated corrosion assay and IM inhibitory activity was evaluated using microscopic techniques: optical microscopy (OM), scanning electron microscopy (SEM) and atomic force microscopy (AFM). In 750 ppm concentration, IM showed better inhibitory activity compared to commercial compounds *tert*-butylhydroquinone and pyrogallol, reducing root-mean-square roughness (Rq) from 37.8 to 11.7 nm and peak-peak height (PP) from 454.1 to 120.2 nm after 8 days of immersion. Antioxidant studies were conducted using the PetroOXY equipment. In 250 ppm concentration, IM showed better antioxidant activity as metal chelator, reducing biodiesel oxidation induced by copper on biodiesel. In this concentration, IM increased the induction period from 3.0 to 5.8 h. Furthermore, the new Schiff base acts as an oxygen scavenger. This is a great property because it reduces oxygen concentration in biodiesel, reducing metal corrosion reactions.

Keywords: synthesis, Schiff base, biodiesel, antioxidant, corrosion inhibitor

Introduction

Biofuels are an alternate energy source, produced with the aim of reducing the consumption of fossil fuels. In this context, biodiesel appeared as a promising fuel of ignition compression engines. Biodiesel is defined as an ester mixture made from transesterification reactions between vegetable oils or/and animal fat and short-chain alcohols. It is considered a promising energy source because it is produced from renewable raw material, it is non-toxic and sulfur-free, in addition to having characteristics that are similar to those of petroleum diesel, like higher cetane number and no aromatics compounds.¹

Despite being environmental-friendly, biodiesel has some problems that hinder its consumption: hydrolyses in the presence of moisture, wax and gum formation, carbon deposits on automotive components, difficulty starting the engine in cold weather, thermal and microbial decomposition and low oxidative stability.^{2,3} Among them, auto-oxidative reactions are a very concern problem, because ester molecules are degraded by systematic radical reactions, reducing biodiesel quality.⁴ Radical oxidative reactions occur because methylene hydrogens close to unsaturation are easily removable as radical hydrogens.⁵ Auto-oxidation reactions transform ester molecules into short alcohols, aldehydes, ketones, acids and insoluble products.³

Moreover, biodiesel is corrosive to some metals because of its hygroscopic nature and electric conductivity.⁶ Many

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researches report biodiesel's corrosion of aluminum, copper, brass, bronze and carbon steel⁷⁻¹¹ and consequently, its corrosion of parts of the engine: cylinder lines, fuel tank, fuel pump, fuel lines and injector plunger.^{6,12} Biodiesel's corrosivity varies with the feedstock used in this production.¹³ Microbiologic corrosion has also been reported in association with biodiesel.^{14,15}

Antioxidant compounds are added to biodiesel to increase its oxidative stability. Antioxidants are divided in two categories: primary antioxidants, which provide hydrogen radicals to break radical reactions at the propagation phase (also called chain-breakers); and secondary antioxidants, which act indirectly to reduce the formation of radicals, such as oxygen scavengers (react with oxygen in the medium) or metallic chelators (reacts with metallic ions).^{16,17} Corrosion can be reduced by the addition of corrosion inhibitors to biodiesel. These compounds adsorb on a metal surface, forming a protection layer that reduces corrosion reactions. It has been reported that organic compounds with π electrons, aromatic rings and heteroatoms (specially nitrogen) have good inhibitory activity.^{18,19}

The synthesis of new molecules is important to produce compounds that improve biodiesel's quality, to encourage its consumption. Schirmann *et al.*²⁰ synthesized 3,3',5,5'-tetramethoxybiphenyl-4,4'-diol (TMBP) via enzymatic catalysis to improve the oxidative stability of soybean biodiesel. The Rancimat method (EN 14112)²¹ was used to evaluate biodiesel's stability and the synthetic compound was compared with commercial antioxidant 2,6-di-*tert*-butyl-4-methylphenol (BHT). In a 0.136 mmol/30 g concentration (antioxidant/biodiesel), TMBP increased the induction period from 3.67 to 6.67 h, surpassing BHT (improved to 6.28 h). Bär *et al.*²² produced hydrazide derived from BHT in a four-step synthesis and applied it as antioxidant to rapeseed biodiesel to improve the biofuel's stability from 8.08 to 10.25 min using the PetroOXY method (ASTM D7545).²³

Many compounds with anticorrosive activity have been synthesized, but they are not directly applied to biodiesel.²⁴⁻²⁸ Some of these compounds are aromatic Schiff bases, which could be used as corrosion inhibitors because they contain conjugated unsaturation and heteroatoms. Soltani *et al.*²⁹ synthesized two aromatic Schiff bases *N,N'*-bis(salicylaldehyde)benzidine (SBA) and *N,N'*-bis(5-nitrosalicyldiene)benzidine (SBB), to inhibit corrosion of carbon steel by acid. In a 1 mmol L⁻¹ concentration, SBA and SBB had 93.8 and 95.4% of inhibitory efficiency, respectively. Benbouguerra *et al.*³⁰ investigated the corrosion of carbon steel using a new Schiff base molecule (*E*)-*N,N*-dimethyl-4-((phenylimino)methyl)aniline (*E*-NDPIMA) via weight loss measurements, having

found that this compound inhibits corrosion in 85.83% at a 10⁻³ mol L⁻¹ concentration.

Some molecules have been synthesized and studied to improve at least two properties of biodiesel, the so-called multifunctional molecules.³¹ Singh *et al.*³² synthesized a hindered phenolic Schiff base for biolube and *Jatropha curcas*, which improves the lubricity and oxidative stability of biodiesel. Molecules with antioxidant and NO_x reduction activity,³³ as well as with anticorrosive and acidity reduction properties may be found in the literature,^{34,35} but no work testing new synthetic molecules with antioxidant and anticorrosive activities in biodiesel has been conducted. In this work we synthesized a new Schiff base molecule (*N,N'*-bis-(4-hexadecanate)-salicylethylenediamine, IM) and tested it as corrosion inhibitor on AISI 1020 carbon steel immersed in soybean biodiesel using optical microscopy (OM), scanning electron microscopy (SEM) and atomic force microscopy (AFM) to evaluate inhibition activity. Also, we tested the new molecule as antioxidant in biodiesel contaminated with copper(II) acetate, using the PetroOXY method.

Experimental

Materials and reagents

2,4-Dihydroxybenzaldehyde (98%, Sigma-Aldrich, St. Louis, United States), *N,N'*-dicyclohexylcarbodiimide (99%, Sigma-Aldrich, St. Louis, United States), dimethylaminopyridine (99%, Sigma-Aldrich, St. Louis, United States), ethylenediamine (99%, Vetec, Duque de Caxias, Brazil), acetic acid glacial (97%, Alphatec, São Bernardo do Campo, Brazil), hexadecanoic acid (98%, Vetec, Duque de Caxias, Brazil), sodium bicarbonate (99.5%, Alphatec, São Bernardo do Campo, Brazil), sodium chlorate (99%, Cinética, Jandira, Brazil), chloroform (99.8%, Vetec, Duque de Caxias, Brazil), ethanol (99.8%, Vetec, Duque de Caxias, Brazil), hexane (99.9%, Neon, São Paulo, Brazil) and ethyl acetate (99.5%, Vetec, Duque de Caxias, Brazil) were used to organic syntheses and produce purification. Biodiesel was synthesized with methanol (99%, Dinâmica, Indaiatuba, Brazil), sodium hydroxy (97%, Vetec, Duque de Caxias, Brazil) and soybean oil purchased at a local market. Copper(II) acetate monohydrate (98%, Sigma-Aldrich, St. Louis, United States) was used to contaminate biodiesel in oxidation experiments.

Spectroscopic characterization instruments

¹H and ¹³C nuclear magnetic resonance spectra (NMR) were obtained using a Varian VNMRs400 spectrometer,

with a magnetic field of 9.4 T, 32 scans for ^1H spectra and 2000 scans for ^{13}C spectra, and deuterated chloroform (CDCl_3) as solvent. The infrared spectra (IR) were acquired using the Agilent Cary 630 FTIR spectrometer with 32 scans.

Synthesis

The organic synthesis was conducted in two steps, as shown in Figure 1. First, 4-formyl-3-hydroxyphenylhexadecanate (ES) was synthesized by following the Steglich methodology. Hexadecanoic acid (10 mmol) was solubilized in 15 mL chloroform and dicyclohexylcarbodiimide (DCC, 11 mmol) and 4-dimethylaminopyridine (DMAP, 0.5 mmol) were added to the solution, both in solid state. The solution was stirred for 30 min at room temperature to produce hexadecanoic anhydride. Then, 2,4-dihydroxybenzaldehyde (10 mmol) was added to the solution and the reaction was carried out at room temperature for 12 h. The by-product was filtered out under suction, the organic layer was washed with saturated NaHCO_3 , and the brine solutions and solvent were removed via rotoevaporation. The crude product was purified via column chromatography over SiO_2 by eluting a solvent mixture of hexane/ethyl acetate (v/v, 95:5) and the product obtained was a white solid. The second step consisted in the synthesis of *N,N'*-bis-(4-hexadecanate)-salicylethylenediamine (IM) via Schiff base formation. ES (5 mmol) was solubilized in 50 mL ethanol and lightly acidified with glacial acetic acid (0.5 mmol), and this solutions was stirred for 15 min at room temperature. Then, ethylenediamine (2.5 mmol) was added as a liquid and the reaction was carried out under reflux for 4 h. The yellow crude product was filtered out under suction, washed with cold ethanol, recrystallized from an ethanol/chloroform solution (v/v, 1:1) and dried with a vacuum desiccator.

4-Formyl-3-hydroxyphenylhexadecanate (ES)

mp 56-57 °C; IR ν / cm^{-1} 3193, 2953, 2916, 2848, 1754, 1680, 1623, 1576, 1488, 1461, 1380, 1285, 1214,

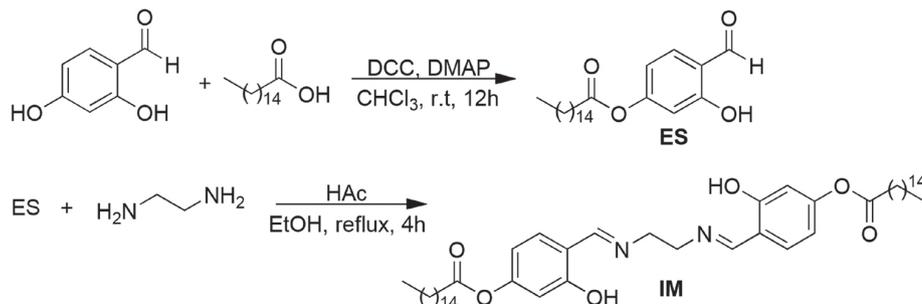


Figure 1. Synthetic route of IM.

1164, 1133, 1093, 981, 883, 813, 718; ^1H NMR (400 MHz, CDCl_3) δ 0.89 (t, 3H, J 7.05 Hz, CH_3), 1.25 (s, 28H, CH_2), 1.74 (m, 2H, CH_2), 2.56 (t, 2H, J 7.5 Hz, CH_2), 6.74 (s, 1H, H-Ar), 6.77 (d, 1H, J 8.40 Hz, H-Ar), 7.56 (d, 1H, J 8.40 Hz, H-Ar), 9.85 (s, 1H, HCO), 11.20 (s, 1H, OH); ^{13}C NMR (100 MHz, CDCl_3) δ 14.1, 22.6, 29.0, 29.2, 29.3, 29.4, 29.5, 29.6, 29.6, 29.6, 29.6, 29.7, 31.9, 34.4, 110.5, 113.8, 118.5, 134.8, 157.4, 163.1, 195.4.

N,N'-Bis-(4-hexadecanate)-salicylethylenediamine (IM)

mp 129-130 °C; IR ν / cm^{-1} 2954, 2914, 2847, 2648, 2110, 1892, 1753, 1634, 1579, 1499, 1464, 1407, 1381, 1265, 1230, 1162, 1135, 1032, 980, 913, 873, 845, 818, 762, 719; ^1H NMR (400 MHz, CDCl_3) δ 0.87 (t, 3H, J 7.05 Hz, CH_3), 1.25 (s, 28H, CH_2), 1.72 (m, 2H, CH_2), 2.53 (t, 2H, J 7.55 Hz, CH_2), 3.90 (s, 2H, N- CH_2), 6.59 (dd, 1H, J 2.22, 8.36 Hz, H-Ar), 6.66 (d, 1H, J 2.22 Hz, H-Ar), 7.21 (d, 1H, J 8.40 Hz, H-Ar), 8.31 (s, 1H, HO), 9.85 (s, 1H, HCN); ^{13}C NMR (100 MHz, CDCl_3) δ 14.1, 22.6, 24.8, 29.0, 29.2, 29.3, 29.4, 29.5, 29.6, 29.7, 31.9, 34.4, 59.4, 110.3, 112.3, 116.4, 132.3, 153.9, 162.5, 165.8, 171.1.

SEM, OM and AFM

Scanning electron microscopy (SEM) microimages of the metallic surface were taken with ZEISS Sigma 300 (Oxford instruments, Germany), operating at 20 kV, with 8.5 mm work distance and 1000 \times magnification. Optical microscopy (OM) and atomic force microscopy (AFM) microimages were taken with an Alpha 300R confocal microscope (WITec, Germany) in non-contact mode, with 0.6 Hz scanning frequency, 10 \times 10 μm scanning size. To evaluate the roughness of the AFM topographic images, peak-peak height (PP) and root-mean-square roughness (R_q) were used. PP is defined as the sum of the highest peak height with the absolute value of the lowest valley depth (equation 1) and R_q is the standard deviation of surface heights (equation 2). The equations are described as follows:

$$\text{PP} = \max z(\text{N},\text{M}) - |\min z(\text{N},\text{M})| \quad (1)$$

$$Rq(N, M) = \sqrt{\frac{1}{MN} \sum_{x=1}^N \sum_{y=1}^M (z(x, y) - \bar{z}(N, M))^2} \quad (2)$$

where N and M are the image's dimensions and domain of the x and y axis, respectively, z is the height of the point on the image and \bar{z} is the arithmetic average height. The greater the difference between initial the value and final value, the more harmful the corrosive process was.

Biodiesel's oxidative stability

The period induction of biodiesel was obtained using the Petrotest PetroOXY equipment (Petrotest, Germany) operated in accordance with ASTM D7545.²³ 5 mL of sample were placed in a hermetically sealed vessel. The system was pressurized with oxygen up to 700 kPa and then heated up to 140 °C. Heating rises the internal pressure up to a certain maximum value. The high temperature and high pressure stimulate biodiesel's oxidation reactions, forming free radicals that react with oxygen, reducing the system's internal pressure. The time it takes from the start of the heating process to the 10% decrease in the maximum pressure is called the induction period (IP). The value was converted to the unit used in the Rancimat method, as described in equation 3.

$$IP_{\text{Rancimat}} = (IP_{\text{PetroOXY}} \times 20) / 60 \quad (3)$$

Accelerated corrosion assay

AISI carbon steel coupons with $2.7 \times 1.2 \times 0.1$ cm dimensions were abraded using 180, 220, 320, 400, 600 and 1200 grade SiC emery paper. A hole with 0.2 cm diameter was made for the immersion. All coupons were washed with deionized water, degreased with acetone and dried in hot air. After dried, the coupons were immediately immersed in biodiesel. The accelerated corrosion assay was conducted at 60 °C in an enclosed space. The soybean biodiesel was synthesized via basic transesterification, and catalyzed by NaOH, in a 9:1 molar ratio of methanol and soybean oil.³⁶

The experiment was divided into three steps. First, we studied in which day the corrosion reactions caused the most significant superficial change to the coupon's surface, comparing consecutive days. For that, the alteration of biodiesel's stability and the superficial alterations of the coupons' surface were evaluated. Biodiesel's degradation after 2-14 days under the experimental conditions was evaluated based on the induction period (IP) values, by immersing the coupons in soybean biodiesel for 4-12 days. After immersion, the coupons were washed with ethanol and acetone (to remove biodiesel and some loosely bonded

corrosion products), dried with hot air and then analyzed using microscopic techniques.

In the second step, we evaluated the regression of the carbon steel coupons' corrosion induced by their immersion in biodiesel with IM in 250, 500, 750 and 1000 ppm concentrations, for the time stipulated in the first step. In this accelerated experiment, IM is completely soluble in soybean-oil biodiesel at these concentrations. Finally, in the third step, we compared IM's anticorrosive activity with commercial biodiesel additives *tert*-butylhydroquinone (TBHQ) and pyrogallol (PY) by immersing the coupons in biodiesel with related compounds, at the concentration and for the immersion period stipulated in the first and second steps.

Antioxidant activity

IM's antioxidant activity was tested in biodiesel contaminated with copper(II) acetate monohydrate in a 200 ppm concentration. For this, 10 mL of biodiesel (with and without IM) were heated up to 60 °C in a 50 mL Erlenmeyer, and after thermal stability had been reached, copper(II) acetate monohydrate was added. After 30 s, the biodiesel/copper mixture was filtered and the induction period was obtained using the PetroOXY equipment. IM was used at the same concentrations of the corrosion test. The same procedure was repeated for biodiesel free of contaminants, to understand how the compound influences biodiesel's induction period under the experimental conditions.

Results and Discussion

Synthesis

In the precursor synthesis (ES), the hydroxyl in the *ortho* position in 2,4-dihydroxybenzaldehyde is less reactive due to the hydrogen bond between hydroxyl's hydrogen and carbonyl's oxygen, and the reaction is favored when hydroxyl is in the *para* position.^{37,38} The infrared spectra shows two carbonyl bands (1680 and 1754 cm^{-1}) referring to aldehyde and ester, respectively. The proton nuclear magnetic resonance shows signs of hydrogens belonging to alpha (2.56 ppm) and beta (1.74 ppm) carbonyl methylenes, aldehyde's hydrogen (9.85 ppm) and hydroxyl's hydrogen (11.20 ppm). The Schiff base compound (IM) was obtained as a light-yellow powder, with a 60% yield. The spectroscopy techniques confirmed the imine molecule's structure: the infrared spectra showed the C=N axial deformation band at 1634 cm^{-1} ; the proton nuclear magnetic resonance spectra showed singlet peaks

at 3.91 and 8.32 ppm, assigned to methylene hydrogens between C=N bonds and hydrogen bonded to imine carbon, respectively; and a 68.3 ppm peak was noticed in the carbon nuclear magnetic resonance spectra, attributed to iminic carbon. All spectral data of the products' characterization may be found in the Supplementary Information section.

Accelerated corrosion assay

Firstly, we studied biodiesel's degradation at 60 °C during 14 days, as well the evolution of AISI 1020 carbon steel's corrosion after 4, 6, 8, 10 and 12 days to discover when the most significant superficial change of the metal coupons' surface occurs. The experiment's temperature was chosen based on the fuel system's operating temperature, which varies between 40 and 90 °C.³⁹ As it was an enclosed system, the corrosion reactions occurred due to the moisture and dissolved oxygen already present in biodiesel.^{40,41}

The induction period (IP) is a stability parameter that is widely applied in biodiesel oxidation studies.^{3,17,42} Figure 2 shows the IP's downward trend as the days go by. At the beginning, the induction period was above the EN 14112²¹ limit. After 8 days, the induction period dropped to 2.53 h, and its pattern remained the same from the eighth day until the fourteenth day, indicating biodiesel's total oxidation. The increase in temperature accelerated biodiesel's oxidation reactions, forming smaller chain compounds (acids, alcohol, aldehydes, ketones, peroxydes...), Diels-Alder dimers and gums.^{3,40,41} Furthermore, biodiesel's acid degradation products are reported as harmful to the increase in corrosion reactions.^{7,12,41,43} Jin *et al.*⁴⁴ evaluated mild carbon steel corrosion induced by palm biodiesel at 27, 50 and 80 °C, having found that the total acid number (TAN) and corrosion rate increase with temperature.

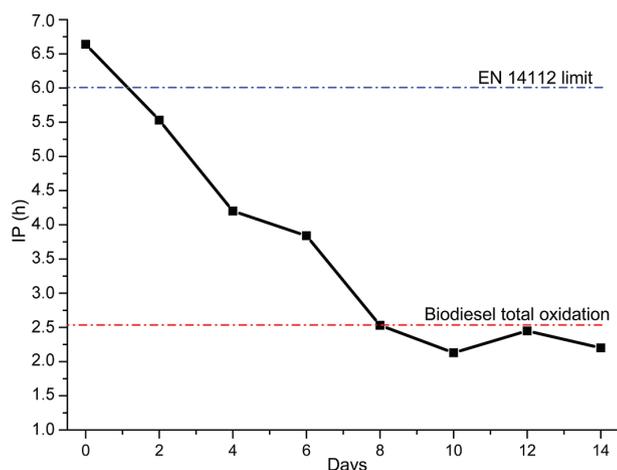


Figure 2. Induction period (in hours) of soybean biodiesel at 60 °C for 14 days.

Figure 3 shows the OM, SEM and AFM microimages before immersion (Figures 3a-3c) and after all periods of immersion (Figures 3d-3r) in biodiesel. The AFM data (roughness parameters) obtained from this step are presented in Table 1. After four days of immersion no superficial change is noticeable in the microimages. However, increases in the roughness parameters' values, compared to the superficial values before immersion, show that corrosion had already occurred in this period. PP and Rq increased from 47.6 to 166.6 nm and from 6.7 to 18.7 nm, respectively. The increase in the PP value indicates that deeper pits or deposits have been formed, and the increase in the Rq value indicates that the surface is more irregular.^{45,46}

From the sixth day on, pit corrosion may be noticed in the OM and MEV images (Figures 3g and 3h). After 8 days of immersion, the roughness parameters reach their maximum values: PP = 454.1 nm and Rq = 37.8 nm. Furthermore, the AFM images reveal crevice corrosion from the eighth day on (Figure 3l). This type of corrosion occurs inside fissures, in this case, formed by polishing silicon carbide paper during the samples' preparation. The observations made after 4 and 8 days of corrosion corroborate that AFM is a highly-advanced microscopy technique, due to the acquired data providing images with higher resolution and numeric topographic profile parameters.⁴⁷⁻⁴⁹

After 10 days, the parameters' values decrease, but the number and size of the pits increases until the twelfth day. The regression of the PP and Rq values can be explained by the sealing of the pits. The growth up to a maximum value and subsequent decrease in the roughness indices was also observed by Dias *et al.*⁴⁹ At the last day, the OM and SEM images show larger pits and greater deposition of corrosion products (Figures 3p and 3q, respectively). Based on the analysis of the images and parameters, it was decided that the most significant superficial change occurred on the eighth day of immersion, due to the appearance of crevice corrosion and to the highest Rq and PP values having been observed on this day. This was the same period when biodiesel achieved its maximum oxidation (Figure 2). This observation confirms that biodiesel becomes more corrosive as it becomes more degraded.⁴³

The second step determined the optimum IM concentration in biodiesel, to reduce corrosion damages on carbon steel's surface during the pre-studied time of immersion (8 days) in biodiesel mixed with IM at the following concentrations: 250, 500, 750 and 1000 ppm. Figure 4 shows AFM microphotos of the surfaces of the coupons immersed in biodiesel with different IM concentrations for 8 days. Pit and crevice corrosion was observed in all coupons, as indicated by the arrows. The

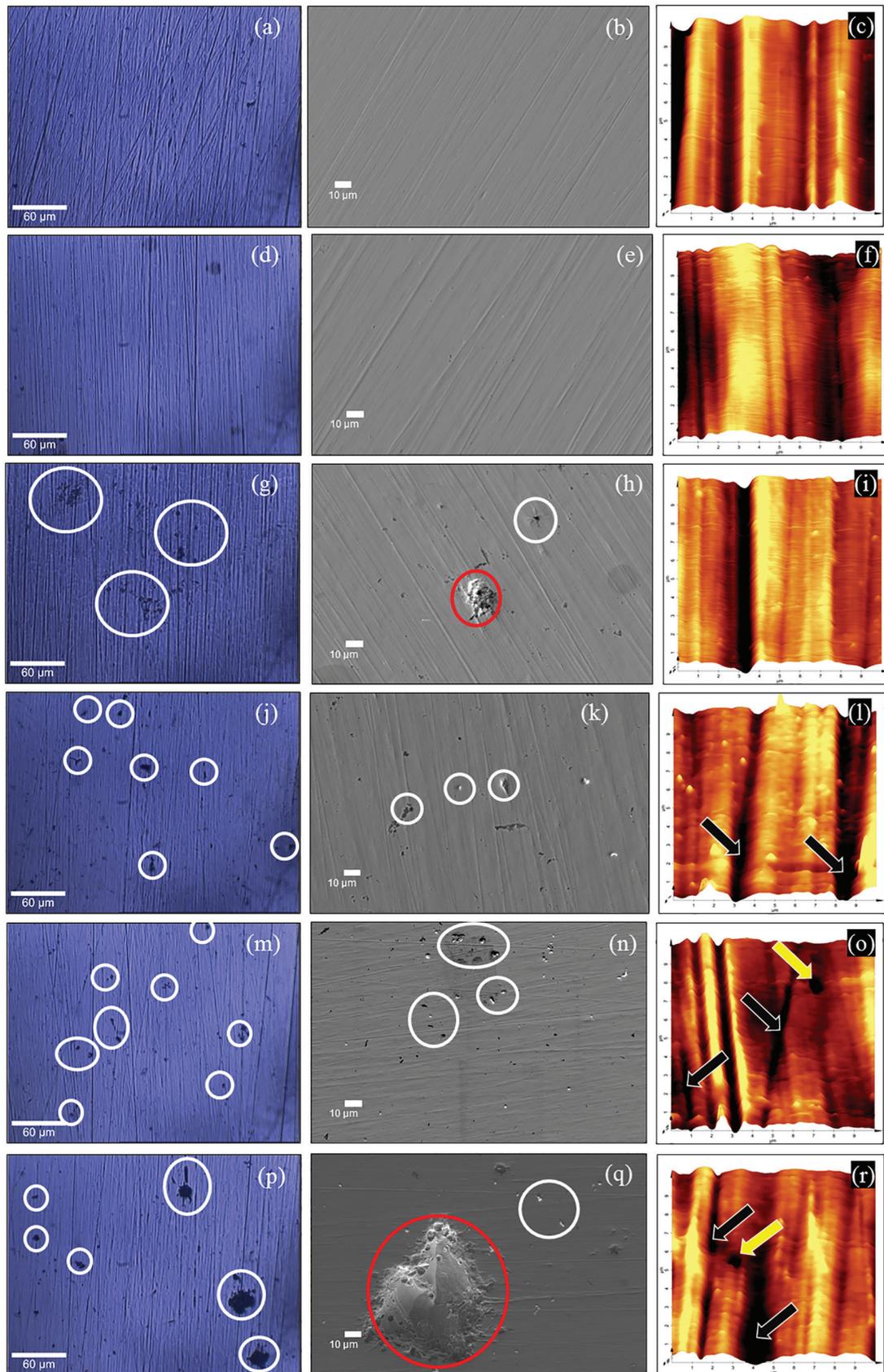


Figure 3. OM, SEM and AFM images of AISI 1020 carbon steel coupon's surface before (a-c) and after 4 days (d-f), 6 days (g-i), 8 days (j-l), 10 days (m-o) and 12 days (p-r) of immersion in biodiesel. In each row, the white and red circles in the OM and SEM images indicate pit corrosion and deposition of corrosion products, respectively. The black and yellow arrows in the AFM images indicate crevice and pit corrosion, respectively.

Table 1. AFM topographic parameters of the AISI 1020 carbon steel coupon's surface before and after immersion in biodiesel at 60 °C

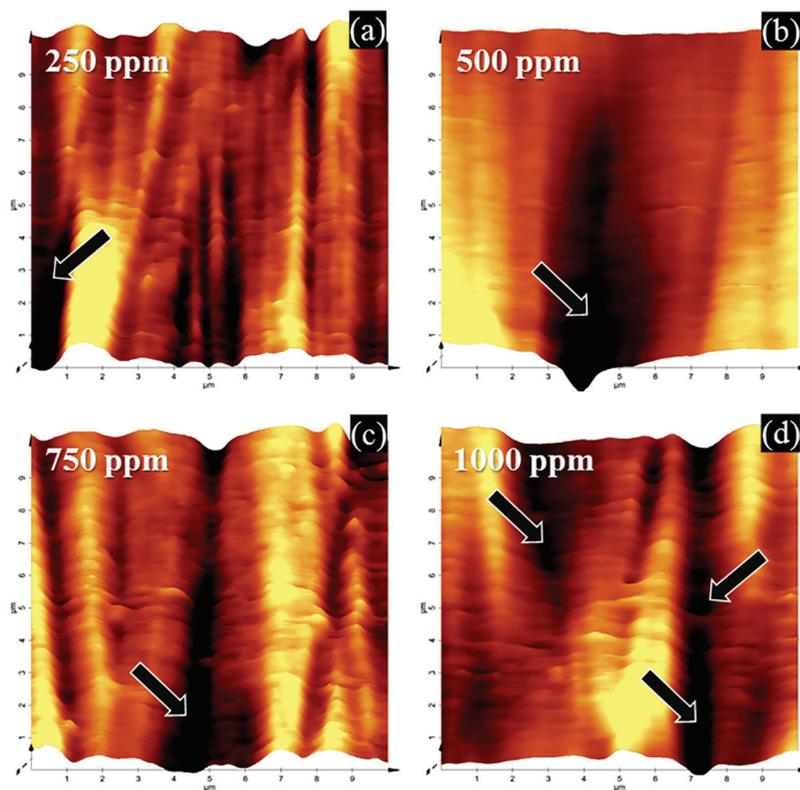
Immersion period	Before immersion	4 days	6 days	8 days	10 days	12 days
PP ^a / nm	47.6	166.6	153.7	454.1	155.6	140.3
Rq ^b / nm	6.7	18.7	26.4	37.8	16.1	13.5

^aPeak-peak height; ^broot-mean-square roughness.

parameters obtained via AFM are shown in Table 2. In the blank coupon (8 days of immersion), Rq increased from 6.7 to 37.8 nm and PP increased from 47.6 to 454.1 nm (Table 1). Comparing Tables 1 and 2, the Rq and PP values of the coupons immersed in the IM/biodiesel solution are smaller than the blank coupon's. Between them, the coupon immersed in 750 ppm IM/biodiesel has the lowest Rq and PP values: 11.7 and 120.2 nm, respectively. Inhibitory activity was expected because IM has heteroatoms, π electrons and a long aliphatic side chain, which are

specific features of corrosion inhibitors.^{18,50,51} The reduction in the roughness parameters values indicates the inhibition of corrosion reactions, according to Jakeria *et al.*⁵²

In the third step, IM's inhibition activity was compared to two commercial antioxidant compounds that are widely used in biodiesel: pyrogallol (PY) and *tert*-butylhydroquinone (TBHQ).^{3,53,54} These three compounds were used at 750 ppm during 8 days of immersion. Figure 5 shows microscopic images of the coupons' surface in this step. In the OM images (Figures 5a-5c), the coupon immersed in biodiesel

**Figure 4.** AFM microimages of the coupons' surface after immersion in biodiesel with IM in (a) 250; (b) 500; (c) 750 and (d) 1000 ppm concentrations.**Table 2.** AFM topographic parameters of the AISI 1020 carbon steel coupon's surface after immersion in biodiesel at 60 °C with IM at 250, 500, 750 and 1000 ppm concentrations, TBHQ and PY, both at 750 ppm concentration

	IM	IM	IM	IM	TBHQ	PY
	250 ppm	500 ppm	750 ppm	1000 ppm	750 ppm	750 ppm
PP ^a / nm	173.3	243.8	120.2	136.0	140.2	167.1
Rq ^b / nm	16.5	12.9	11.7	15.6	15.6	16.2

^aPeak-peak height; ^broot-mean-square roughness. IM: *N,N'*-bis-(4-hexadecanate)-salicylthylenediamine; TBHQ: *tert*-butylhydroquinone; PY: pyrogallol.

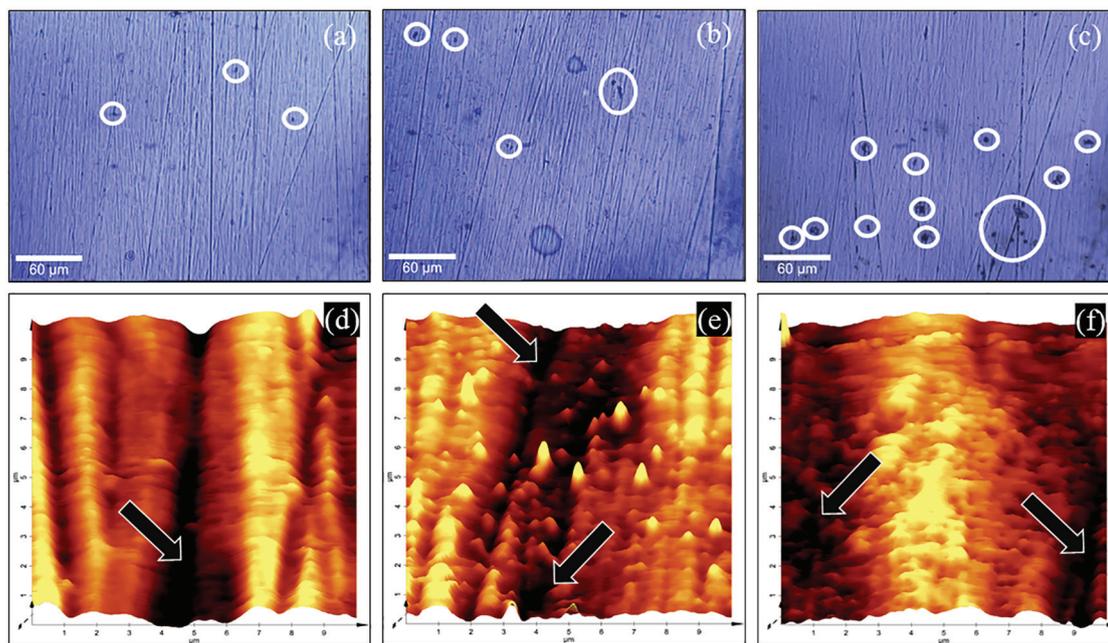


Figure 5. Optical microscopic (a-c) and atomic force microscopic (d-f) images of the AISI 1020 carbon steel coupons' surface after immersion in biodiesel/IM (a, d), biodiesel/TBHQ (b, e) and biodiesel/PY (c, f).

with TBHQ has a small number of pits, as does the coupon immersed in biodiesel with IM. However, the coupon immersed in biodiesel with PY has pits that are greater in both number and size, indicating the low inhibition activity of PY. Fazal *et al.*⁴⁶ found low inhibitory activity of PY when compared to benzotriazole and *tert*-butylamine. The AFM images in Figure 5 (d-f) reveal pit and crevice corrosion in all coupons. The coupons immersed in biodiesel with TBHQ and PY had greater values of Rq (15.6 and 16.2 nm, respectively) and PP (140.2 and 167.1 nm, respectively), compared to the coupon immersed in biodiesel with IM. Based on the analysis of the images and parameters, IM had better performance as corrosion inhibitor.

Antioxidant activity

IM was expected to work as a chelator agent, reacting with metallic ions present in biodiesel media, reducing or inhibiting metal oxidative activity and increasing the IP.^{16,42} Figure 6 shows the IP (hours) of biodiesel free of and contaminated with 200 ppm copper(II) acetate in relation to IM concentration (ppm). Biodiesel's initial IP was 6.6 h, and this value drops to 3.0 h with the contamination by copper. The initial IP value is a little bit higher than expected of soybean oil biodiesel. This can be explained by the presence of commercial antioxidants in commercial soybean oil, which do not have great influence in the experiment because IM concentrations in biodiesel were much larger and the inhibition mechanism of IM is different (metal chelation) from the inhibition mechanism of regular

commercial antioxidants (radical chain-breaker). In all tested concentrations, IM increased the IP of contaminated biodiesel, bringing it up to its maximum value after 5.8 h at a 250 ppm concentration. Copper has great oxidative action on biodiesel. Small copper concentrations in biodiesel are more damaging than others metals, such as iron and manganese.⁵⁵

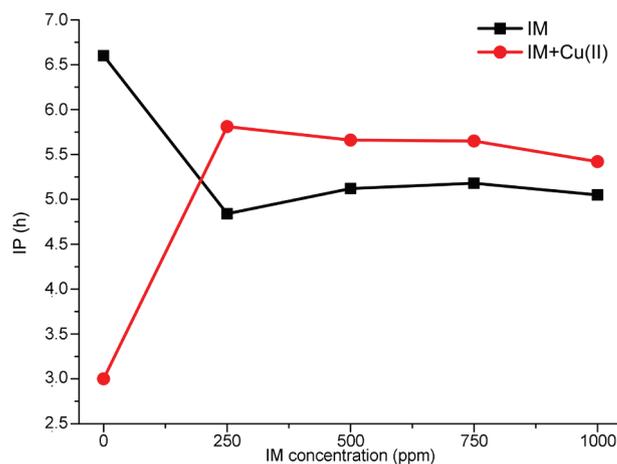


Figure 6. Influence of IM concentration on the induction period of biodiesel (black square) and on biodiesel contaminated with 200 ppm copper (red circle).

However, IM reduces the IP of contaminant-free biodiesel. It could be an indication that this compound degrades biodiesel, but IM did not increase the biodiesel medium's corrosivity during the corrosion tests, and therefore did not degrade biodiesel. In addition, the IP

increases in contaminated biodiesel, and therefore, the oxidizing activity of copper acetate was minimized, demonstrating IM's chelator activity. The IP's reduction may be explained due to IM acting as an oxygen scavenger which would thus compete with radicals (formed by biodiesel's oxidation) for oxygen, reducing the internal pressure of the pressurized chamber, and consequently, the IP. Oxygen scavengers react with oxygen present in the medium, reducing the oxidative reactions of radicals in the propagation phase.^{3,16,42} Moreover, this property influences corrosion assays, as the due reduction in oxygen decreases the rate of corrosion reactions.^{40,41}

Conclusions

A new Schiff base compound (IM) was synthesized and characterized via spectrometric techniques. IM exhibited anticorrosion activity, according to optical, scanning electronic and atomic force microscopies microimaging analyses. Reduction in the corrosion of AISI 1020 carbon steel was observed in all tested concentrations: 250, 500, 750 and 1000 ppm. Among them, the best inhibition concentration was 750 ppm, reducing R_q from 37.8 to 11.7 nm and PP from 454.1 to 120.2 nm after 8 days of immersion. Furthermore, at a 750 ppm concentration, IM worked better as a corrosion inhibitor than *tert*-butylhydroquinone and pyrogallol. The oxidation test with copper acetate suggests that IM has antioxidant activity as metal chelator and oxygen scavenger. The latter property may be responsible for reducing metal corrosion as it decreases the amount of dissolved oxygen in the medium.

Supplementary Information

Supplementary information on the FTIR infrared, ¹H and ¹³C NMR spectra are available free of charge at <http://jbcs.sbc.org.br> as PDF file.

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