

Supplementary Information

Synergistic Interactions between Ti-OOH and $(\text{PO}_4[\text{WO}_2(\text{O}_2)]_4)^{3-}$ of HPW/Zn-Ti Hydrotalcites: Efficient Heterogeneous Catalysts for the Epoxidation of Fatty Acid Methyl Ester

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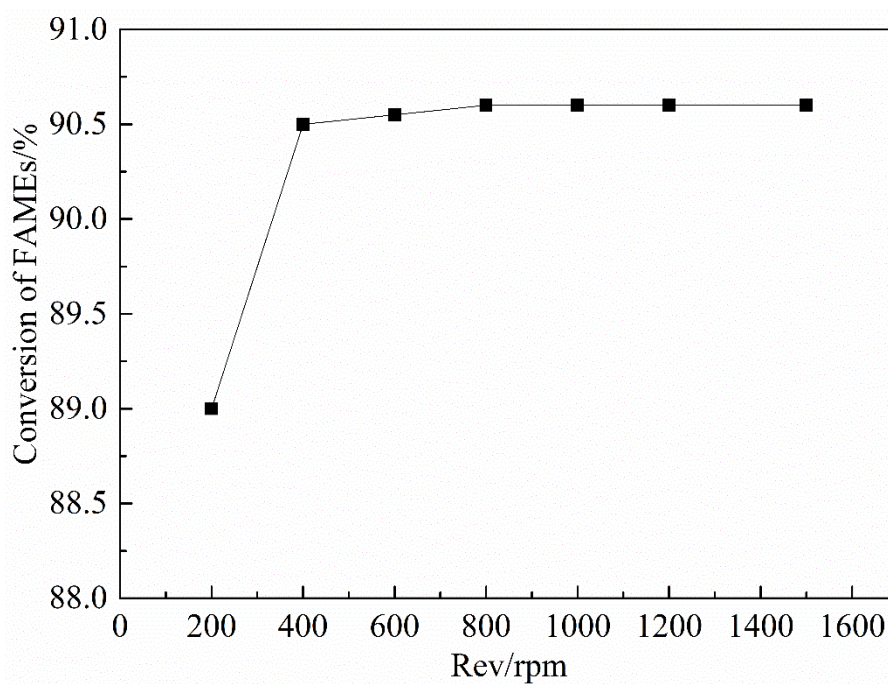


Figure S1. The effect of rotational speed on the epoxidation of FAMEs (reaction conditions: 70 °C, 7 h; $n(\text{H}_2\text{O}_2)/n(\text{double bond}) = 1.5:1$; $m(\text{catalysts})/m(\text{reactants}) = 0.07:1$).

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